

TRUE-TRACK BAKER+1 PAN

P/N #23-02BCK

To install Baker+1 pan follow Baker instructions included with delivery of pan

1. CLEAN CROSSMEMBER
2. INSTALL DOG BONE AND FRAME BRACKET AS AN ASSEMBLY.
3. ADJUST HEIM JOINT UNTIL IT ALIGNS WITH PUCKS.
4. INSTALL BOLTS INTO PUCKS AND TORQUE TO 30 FT LBS.
5. TORQUE HEIM JOINT BOLT TO 15-20 FT LBS.
6. BLUE LOC TIGHT IS TO BE USED ON ALL BOLTS. LOC TIGHT HAS A DUAL PURPOSE - LUBRICATION ON THE INSTALL PROCESS AND SECURITY AFTER CURING.
7. NEUTRALIZE THE HEIM JOINT AND LOCK THE JAM NUTS.

