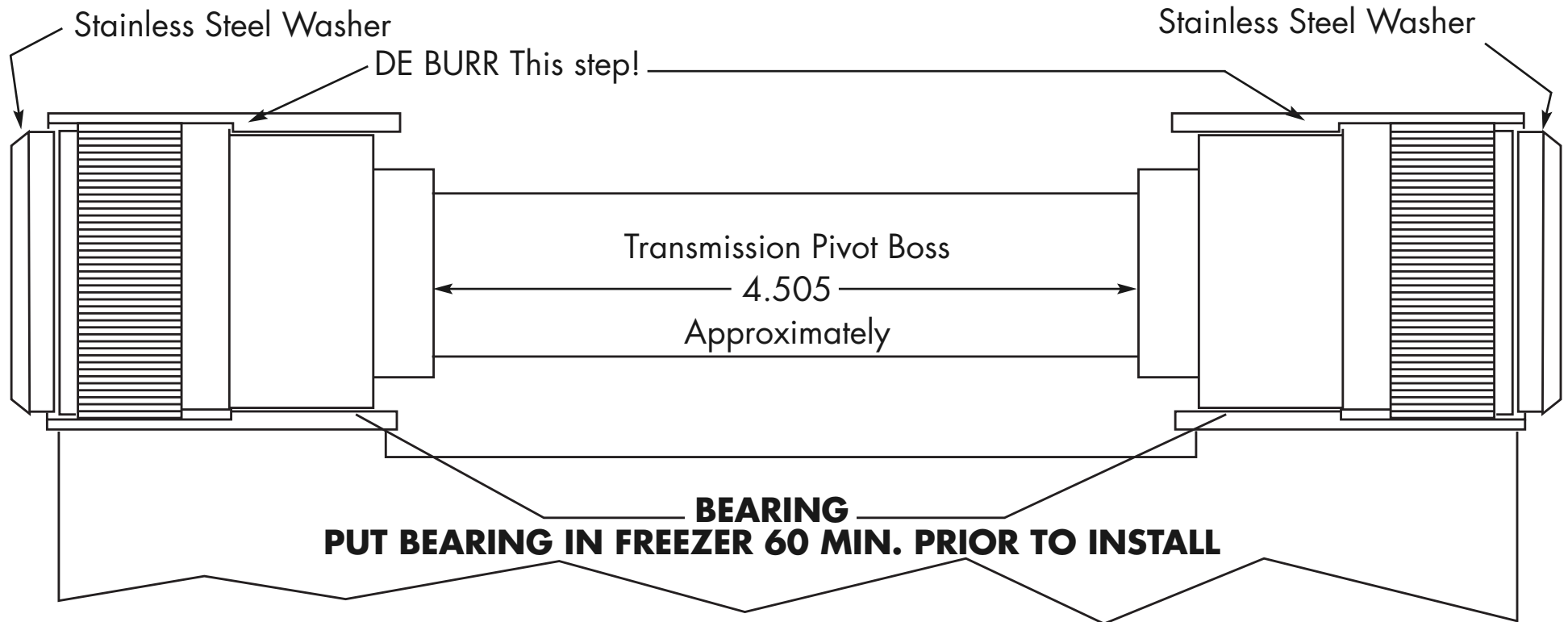


TRUE-PIVOT™

P/N #20-19L



1. Press out the Spherical Bearings. THE SPACERS ARE NO LONGER REQUIRED!
2. Deburr the step of the machined interior bore. Clean the bore with SCOTCH BRIGHT.
3. Apply WD-40 to bore.
4. Press in TRUE-PIVOT from the outside in. Each side must have equal distance and slide over the transboss.
5. Apply a liberal amount of ANTI-SEIZE in the swing arm bore to install the bushings.
- 5A. Press in TRUE-PIVOT. Each side must have equal distance and slide over the transboss.
6. Apply a liberal amount of marine grease to the shaft and in the groove on the inside of the bearing at each end.