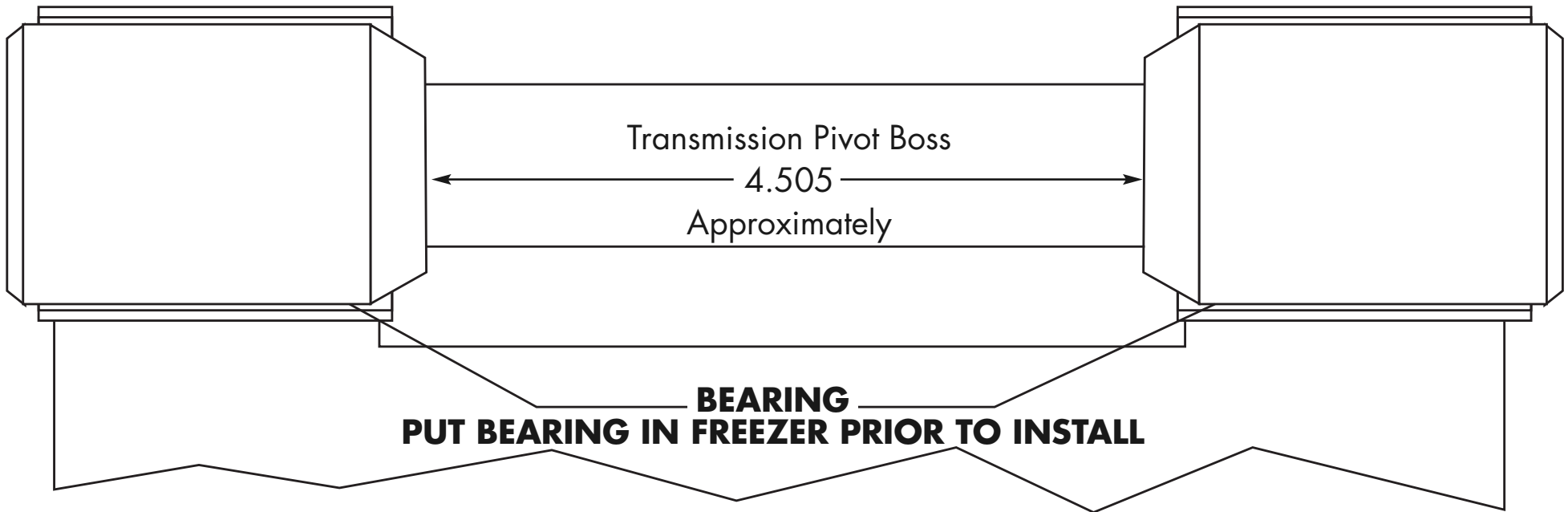


TRUE-PIVOTTM

P/N #20-19E



FOLLOW 2001 HD Service Manual or earlier

1. Press out CLEVE BLOCK. THE SEALS AND SPACERS ARE NO LONGER REQUIRED!
2. Clean bore with SCOTCH BRIGHT.
3. Apply WD-40 to bore.
- 4. PUT BEARING IN FREEZER 60 MINUTES PRIOR TO INSTALL. NO REAMING REQUIRED IF DONE.**
5. Apply a liberal amount of ANTI-SEIZE in the swing arm bore to install the bushings.
- 5A. Press in TRUE-PIVOT. Each side must have equal distance and slide over the transboss.
6. Apply a liberal amount of marine grease to the shaft and in the groove on the inside of the bearing at each end.
7. Put small amount of grease in the groove on the inside of the bearing at each end.

Notes: Unless otherwise specified