

**TRUE-TRACK, INC.™**

# **TRUE-TRACK BAKER+1 DOG BONE KIT**

**P/N #22-00**



**Read instructions in its entirety before you begin:**

1. Install Baker Pan per Baker instructions
2. Insert both round True-Track pucks through the cross member from the top side.  
\*Be sure cross member is not bent excessively - if so, straighten it! No, you can't use the dog bone bracket to straighten the cross member - the threads will be stripped.

**(Visit [www.true-track.com](http://www.true-track.com) – see PN: 20-00ET – X-Member Tool)**

3. Raise the dog bone to the cross member and align the pucks to the dog bone.
4. Use Blue Loc Tite on both 3/8 16 flat head allen bolts and connect the dog bone to the pucks.
5. Use Blue Loc Tite and Insert 3/8 16 round allen head bolt into boss in oil pan, align by adjusting the heim joint.
6. Torque 3/8 16 round head allen bolt to 15-20 ft lbs., then torque 3/8 16 flat head allen bolts in dog bone to 30 ft lbs.
7. Now adjust the heim joint to a neutral position and then lock the jam nuts.

**8. Questions: Phone True-Track tech at 818-445-6204.**

Torque specs:

- (1) 3/8 16 round head allen bolt 15-20 ft lbs (oil pan bolt)
- (2) 3/8 16 flat head allen bolts - 30 ft.lbs (dog bone bolts)