

TRUE-TRACK, INC.

P/N #20-00-17FT INSTRUCTIONS

UNIT ARRIVES PRE-ASSEMBLED

**PAY CLOSE ATTENTION TO WASHER CONFIGURATION
BEFORE DISASSEMBLING!!**

READ THROUGH ENTIRE DIRECTIONS FIRST

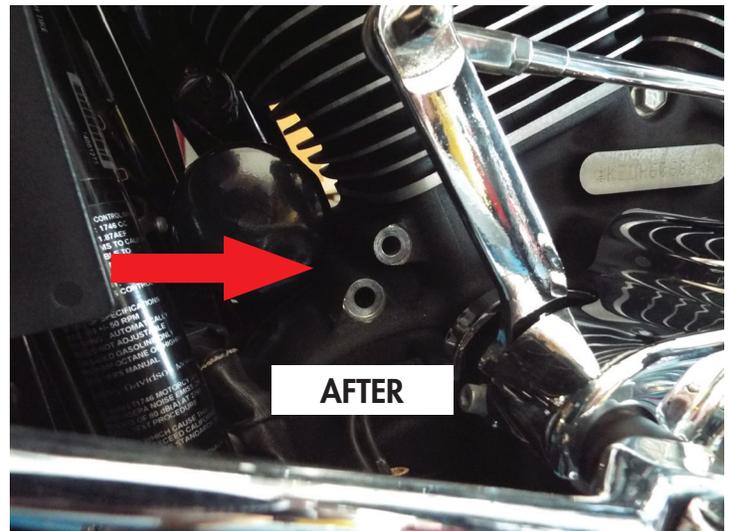
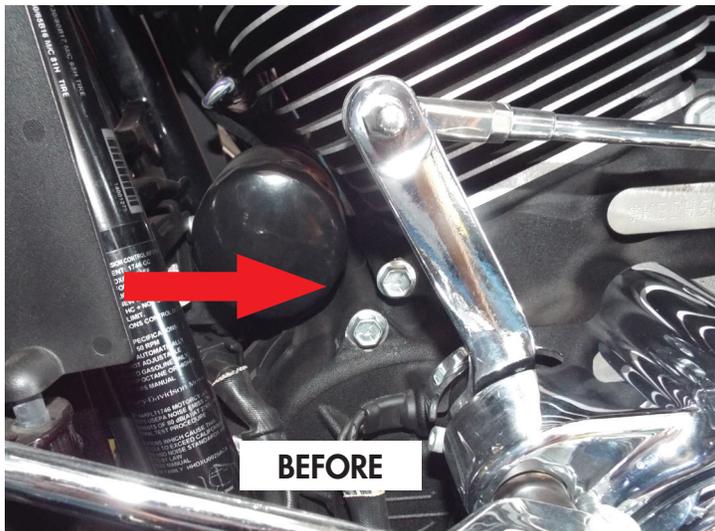
KIT PARTS:

- (2) Studs for engine block
- (1) Engine bracket
- (2) 5/16-18 flange nuts
- (2) 3/8-16 round head allen - 1 1/4 long
- (2) 3/8-16 round head allen - 1 1/2 long
- (2) 3/8 'AN' washers
- (1) Frame bracket
- (1) Heim joint



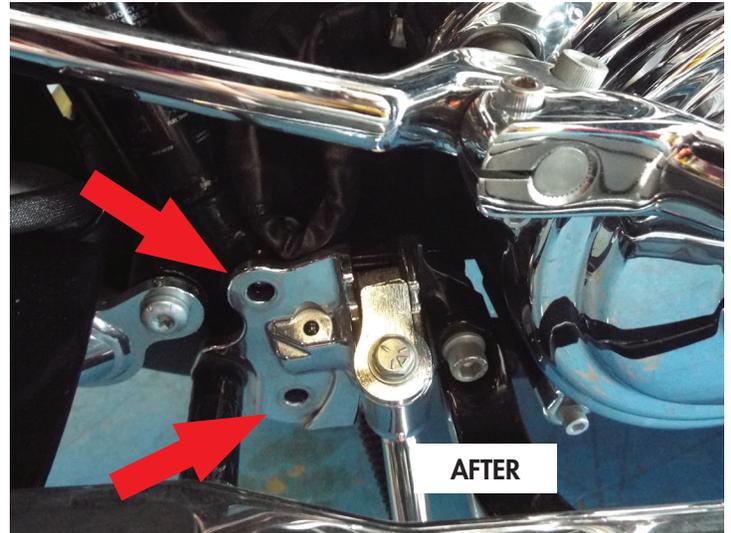
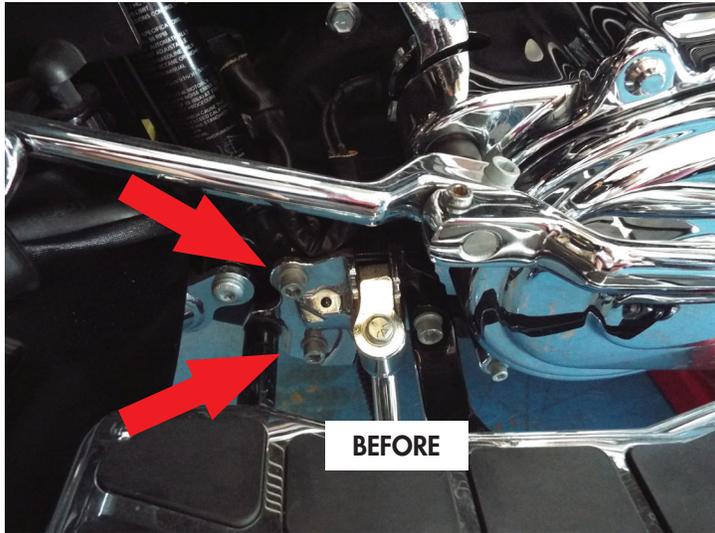
STEP ONE:

Remove the two bolts on the engine using 1/2 inch socket



STEP TWO:

Remove the two bolts on the kickstand bracket using $\frac{1}{4}$ inch allen socket



STEP THREE: Install the (2) provided studs into the block with blue loc-tite. **THREAD EACH STUD IN BY HAND.** The amount of thread to remain outside the block **MUST MEASURE .940** using a caliper.

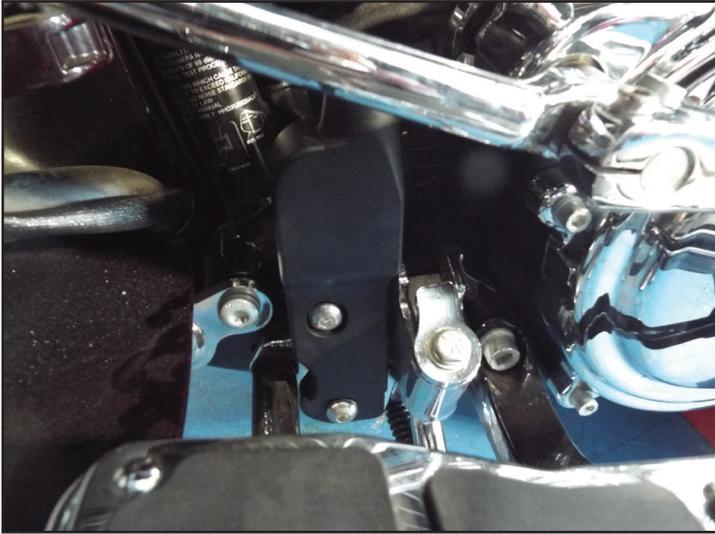


STEP FOUR:

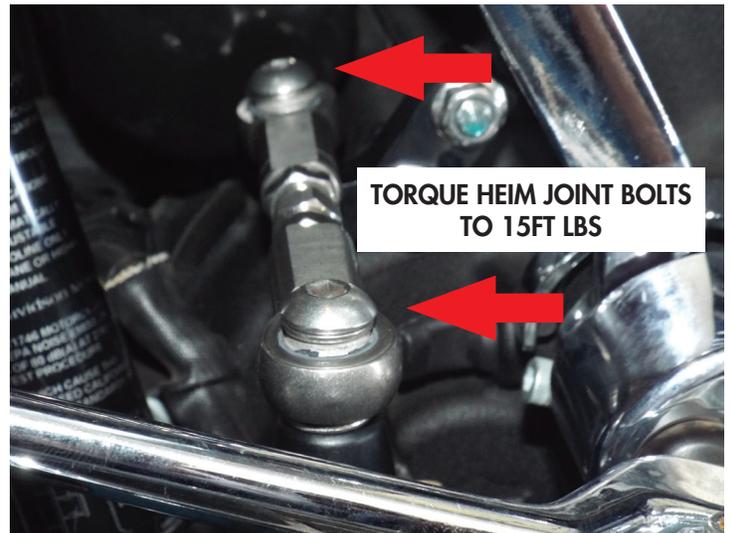
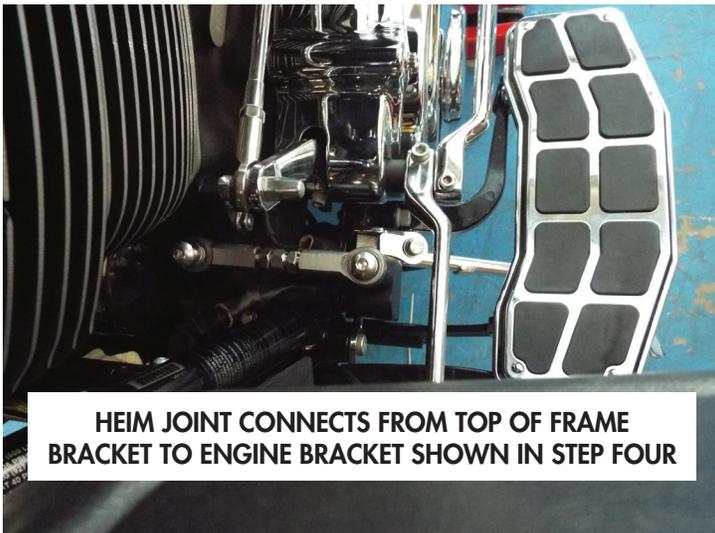
Install engine bracket over studs and secure the bracket with the provided $\frac{5}{16}$ flange nuts – torque to 20 ft lbs



STEP FIVE: Install the frame bracket using the 1 ½ long 3/8 bolt with washers – one on the outside of the bracket and two on the inside. (Washer configuration as prior to disassembly.) Use blue loc-tite on all threads, **DO NOT TIGHTEN AT THIS TIME.**



STEP SIX: Install heim joint: attach to both brackets at this time using very little loc-tite



At this time also go back to frame bracket and tighten both bolts to 15 ft lbs

STEP SEVEN: Using ½ wrench at center of heim joint put heim joint into a neutral position and then lock jam nuts. Heim joint has to be disconnected to replace oil filter and retorqued at 15lbs upon re-installation.

