

TRUE-TRACK, INC.

P/N #20-00-17 INSTRUCTIONS

**THIS STABILIZER DEVICE COMES WITH A CROSS MEMBER
SUPPORT PLATE TO STRENGTHEN UNIT.**

USE BLUE LOC-TIGHT ON ALL BOLTS TO LUBRICATE AND SECURE THEM

1. Check cross member under engine. Cross member should be level and not bent. Wipe off all dirt and debris.
2. Remove left side saddle bag from motorcycle.
3. Remove left side exhaust assembly from cat to muffler. There are five bolts and one exhaust clamp.
4. Loosen crossover exhaust clamp.



5. Remove the three bolts shown here from the hanger.



6. Remove the two bolts shown here. Slide exhaust away from cat assembly and lay it to the side.



7. Remove five bolts off the rear of oil pan assembly (You do not need these bolts to re-assemble bike.).

8. Install the large flat plate to the bottom of the cross member then place the frame bracket to the top side and secure them together loosely with three bolts (as seen on this upside down bike display).



9. Install the oil pan bucket with the three short bolts and two long bolts loosely to oil pan. Install link into position and tighten oilpan bolts to 12 ft lbs.

10. Torque the 3/8-16 flat head bolts to 30 ft lbs and the 5/16-18 round head bolt to 20 ft lbs.

11. Put the heim joint in a neutral position and lock jam nuts.

12. Re-assemble bike exhaust system and re-install saddle bag. Inspect all bolts and brackets for clearance.

YOU ARE READY TO GO!

**THANK YOU FOR PURCHASING YOUR
TRUE-TRACK
THE LEADER IN HARLEY STABILITY**